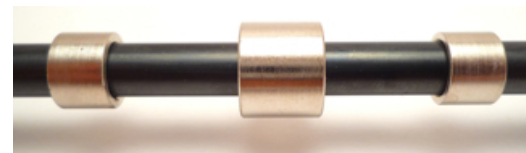


# Streamline



## Parts required

Pen mandrel  
Streamline Pen bush  
7mm drill  
Pen Mill  
Sandpaper  
GPW Gap filling CA superglue



8.9mm  
Clip end

11mm

8.4mm  
Nib end

## Preparation

1. Cut the desired blanks to 16mm square and slightly longer than the tube.
2. Drill length wise through the centre of the blank using the 7mm drill, then use the pen mill to square the ends.
3. Take the sandpaper and rub it on the brass tube, this makes it stick better.
4. Trial fit, then glue the tube into the blank using a twisting action to allow for even coverage, allow glue to dry before turning.

## Turning

1. Place the blank on the mandrel with the bushes in each end, use spacers or the adjustable stop to ensure a tight fit.
2. Turn blank to the top diameter of the bushes.
3. Sand to desired finish then apply your choice of finish.

## Assembly

1. Press the nib into the bottom tube, then press the mechanism into the other end of the tube (usually to the indent) do not press to far.
2. Slide the band over the mechanism, and then screw the refill in.
3. Press the cap and clip into the top tube, then slide over the mechanism.

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